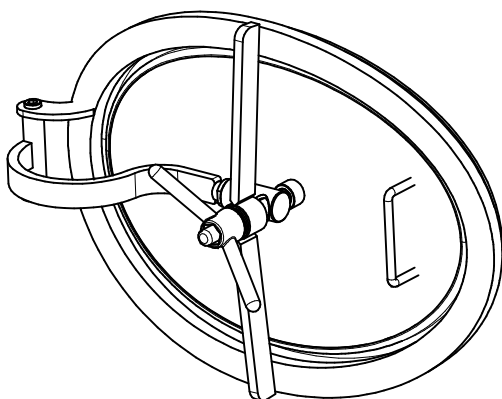




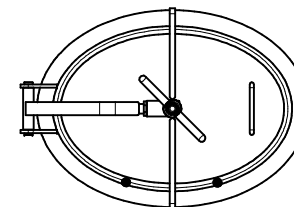
ZORZINI S.p.A.

Addendum to the general instruction manual Zorzini oval manwaydoors type 200R and 200RP

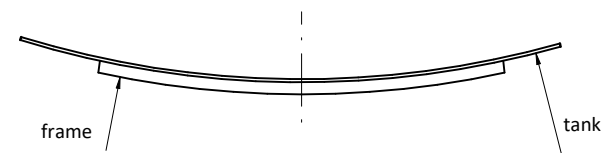


ZORZINI S.p.A.

1. The standard manwaydoor is designed with left opening. The centring pins should then be placed on the bottom edge of the lid.



2. Zorzini Spa ensures the proper radius of the frame for a perfect fit of the frame to the tank, only and exclusively for the measures stated in the Zorzini catalog. To be noted that the frame and the tank must necessarily have the same radius.

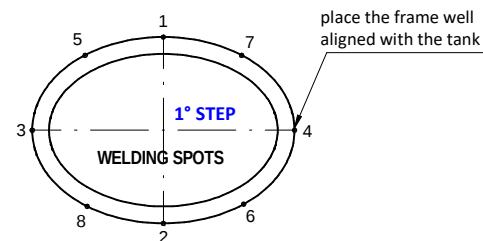


Zorzini Spa checks the correct coupling of lid and frame of each single product before the shipment.

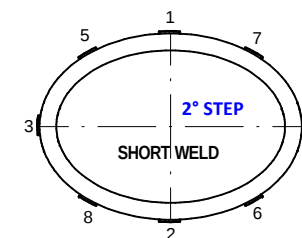
Therefore any deformation occurred after the installation and problems arising from it will be not covered by our guarantee.

3. Make sure that the radius of the tank is not deformed and that it fits perfectly with the frame.
4. Fix the frame to the tank through welding spots as in the picture, and just after that, switch to a continuous welding along the perimeter just after that.

FIXING WELDING SPOTS:



OPPOSITE WELDING SEGMENTS:

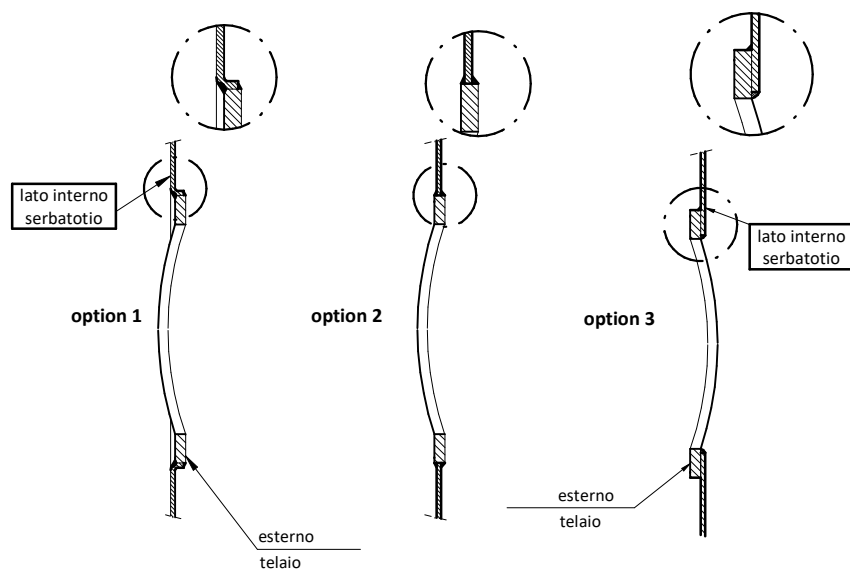


5. In order to avoid the overheating and the consequent deformation of the frame, we suggest to weld with the method TIG (UNI ISO 287-1)

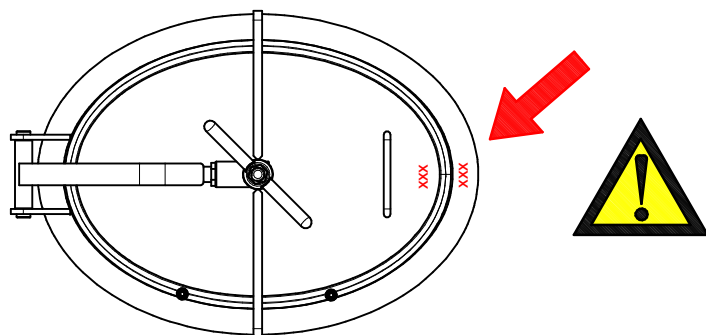


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WELDING OPTIONS

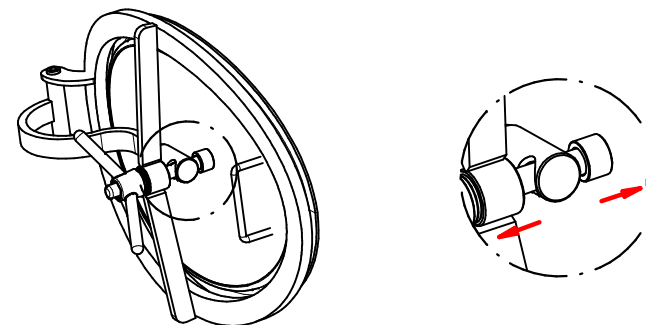


6. The identification codes on the frame and on the lid must be identical. The lid must be centered in the frame and well positioned on the two pins.

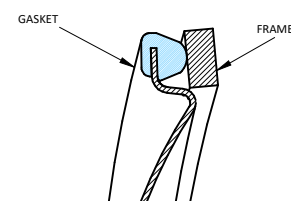


ZORZINI S.p.A.

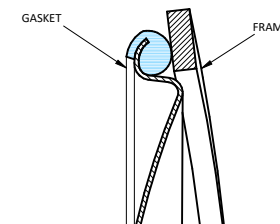
7. Once closed the manway door, make sure that the joint works correctly and is not blocked. If not, re-open the door and proceed again at closing.



8. Please make sure that the seal is inserted as shown below

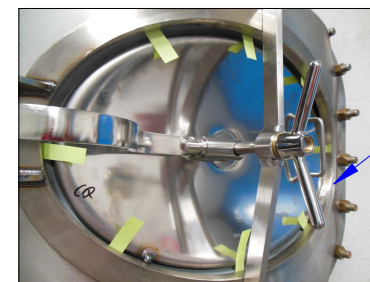


MOD. 200/RP



MOD. 200/R

9. After welding the frame onto the tank and mounting the cover, check after tightening that the gasket adheres to the tank all along its entire perimeter.



Checking door/frame bending radius and matching.

NB. The door must be mounted as in the photo, with the hinge on the left and the support points in the lower part of the lid.

For the complete instruction manual please refer to the website of Zorzini Spa:
www.zorzinispa.com